



# **INNOVACIONES PARA UNA PRODUCCIÓN SUSTENTABLE DE CAÑA DE AZÚCAR**

**Seminario Virtual "Innovación y Valor Agregado  
en el Sector Azucarero del MERCOSUR"**

**Dr. Mario Melgar, CENGICAÑA**  
**[www.cengicana.org](http://www.cengicana.org)**  
**27 de mayo de 2021**



Gujarat.  
expectations  
maximized.



vibrant  
**GUJARAT 2015**  
11-13 Jan.  
The Global Business Hub | 7<sup>th</sup> Global Summit

# 50 Disruptive Technologies



<p>In Concurrency With</p>  <p>GLOBAL TRADE SHOW 2015</p>	<p>Jointly Organized by</p>  <p>iNDEXTb INDUSTRIAL SCIENCE BUSINESS EXHIBITION</p>
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# Tecnologías disruptivas

Innovaciones que generan la desaparición de productos o servicios que hasta entonces eran utilizados por la sociedad.

**Ejemplos:** Computadora personal, telefonía móvil, fotografía digital, dispositivos de memoria.

**Disruptivo:** Aquello que produce una ruptura brusca.

Que genera un cambio muy importante o determinante.

**CONCEPT:** DNA sequencing technologies, big data analytics and technologies with ability to modify organisms altogether are known as **next generation genomics**; these could power rapid acceleration in the field of **biology** as well as **health care**. This technology allows **manipulation of genes** for **innovative disease treatments** and new types of **genetically engineered products**.

### INDUSTRY APPLICATION

#### Healthcare

- Easy and early identification and cure of typical diseases like type 2 Diabetes
- Accurate and quick cure of cancer at low costs

#### Agriculture

- Development of advanced varieties with higher potential value

#### Tissue Engineering

- Creation of artificial organs as well as organisms

#### CURRENT STAGE:

- Next-generation genomics could have a potential economic impact of **USD 700 Billion to USD 1.6 Trillion per year by 2025**
- Advanced genomics may offer tremendous potential to develop **personalized treatments for cardiovascular diseases**
- Next generation sequencing represents newer and cheaper methods for sequencing or decoding DNA
- Technical challenges include **sequencing samples of low quality and/or quantity, reliable identification of structural and copy number variation and assessment of intratumour heterogeneity**



**CONCEPT:** An agriculture management and optimization technique, which makes use of sensors, Global Positioning System (GPS), big data and predictive analytics to collect real – time data, and processes it to understand spatial and temporal variations across a single field or multiple fields, or even variations in humidity, soil quality and crop maturity, thus giving a holistic overview of the impacts of current agriculture methods being used, and to make relevant modifications in the same, as per the data collected. Pictures of the fields are also taken using satellite imagery or Unmanned Aerial Vehicles (UAV), which combined with GPS and sensor – recorded data, precisely pinpoint the current crop status of any location in the field.

### INDUSTRY APPLICATION

#### Agriculture

- Increasing populations and demands for food are making it necessary to optimize and improve current crop production techniques, to ensure constant high yields; precision agriculture can help in forecasting crop outputs and thus making relevant modifications to boost these outputs



#### Current Stage:

- Precision agriculture technologies currently require expensive and robust IT infrastructure and monitoring resources
- Venture Capital funds focused on agriculture technology are being established to promote precision agriculture
- Cleantech startups related to food and agriculture reportedly experienced the biggest growth during the Q4 of 2013
- Weather forecasting and modeling, cloud computing, data analytics and data management systems related to food and agriculture will also witness growth in conjunction with precision agriculture

## #13: AUTONOMOUS AND NEAR AUTONOMOUS VEHICLES

**CONCEPT:** This includes vehicles which can be manipulated with little or no human intervention. This technology includes on-board systems which continuously transmit information about vehicle status and location and this information allows real time monitoring as well as maneuvering if needed by remote operator.

### INDUSTRY APPLICATION

**Logistics** • Long distance transport of goods

• Deliveries of products from retail outlets to users using drones

**Defense** • Unmanned Vehicles

• Automated Aircrafts

**Automotive** • Automatically driven vehicles

**Aerospace** • Automated Space crafts



#### CURRENT STAGE:

- The potential economic impact of autonomous cars and trucks could be USD 200 Billion to USD 1.9 Trillion per year by 2025
- Currently, we have autonomous vehicles, although still in experimental and development stage, the technology is entering consumer market with systems such as improved cruise control, automated parking, low speed autonomous driving, which in turn could lead to a full autonomy in driving
- Benefits of this technology include reduced accidents, traffic reduction, higher safe speeds, cost reduction, time savings etc

Source: McKinsey & Company, Commonwealth Scientific and Industrial Research Organization

# Roaches, Mosquitoes and Birds: The Coming Micro-Drone Revolution

Posted: 04/17/2013 12:48 pm



**CONCEPT:** The Internet of Things (IoT) is a concept of **embedding every object or living being with sensors or actuators and generating their virtual representation on the internet.** Identifying all objects in this unique manner can enable us to effectively track, monitor and even control them.

### INDUSTRY APPLICATION

**MANUFACTURING :** • identifying bottlenecks • Optimizing processes

**HEALTHCARE :** • Constant health monitoring • Detecting counterfeit drugs

**RETAIL:** • Keeping track of inventory levels • Product details

**ENERGY :** • Smart Grid applications

**URBAN DEVELOPMENT :**  
•Traffic monitoring Waste and Water management through smart meters and leak detection sensors

**AGRICULTURE :** • Soil sensors and Leaf sensors

#### CURRENT STAGE:

- Has the potential to create economic impact of USD 2.7 Trillion to USD 6.2 Trillion annually by 2025
- Currently around 8.7 Billion devices are connected to internet and the number is expected to touch 40 Billion by 2020
- The major challenge is to make use of the flood of the data that is provided by the sensors



# ROBOTICS



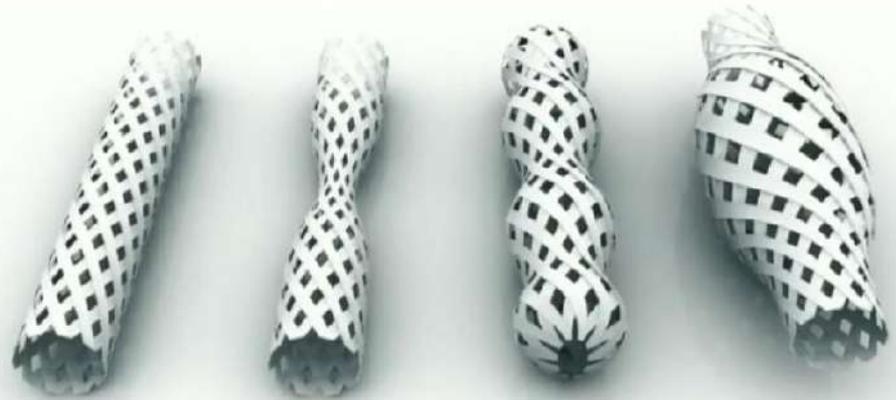
Source: Peter Haasnoot, 2014. The Speed of Technological Change, Sam Houd.

## These 3D Printed Masks Are a Mugger's Dream Come True



For \$4000, a Japanese company called Real-f will [make a photorealistic mask of your face](#) they call a three-dimensional photo form. Sure, you can tell it's fake if you look close enough. But what if you weren't looking so closely?

## 4D Printing: Adaptive Infrastructure



**CONCEPT:** Cultivating crops on segments **vertically stacked** one over the other, mostly in indoor facilities, with artificial, user defined control over the light, water and nutrients needed by the plants to grow. Since vertical farming has stacks of crops growing upwards, this **reduces the actual land surface area** being used for agriculture; hence it is mostly associated with **urban farming**. Vertical farming uses **LED light sources** and **hydroponics** extensively for the development of the plants.

### INDUSTRY APPLICATION

#### Agriculture

- With a burgeoning population, ever increasing demand for food, and rising costs of land, vertical farming can serve as a solution to increase crop production, while reducing the horizontal usage of land
- Growing crops indoors in controlled conditions can help us to grow crops all round the year, irrespective of weather conditions; and even reduce the usage of pesticides and insecticides
- With proper technology to supply light, water and nutrients to plants, there could be no physical limit to the number of stories we can build on top of one another, to cultivate crops

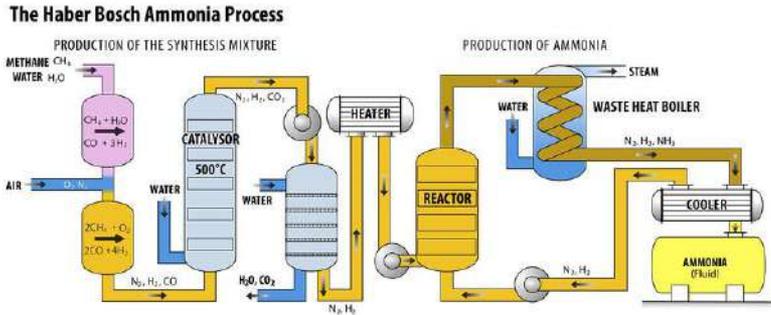


#### CURRENT STAGE:

- Commercial vertical farming has already started in places like Singapore
- A vertical farm in Pennsylvania, USA is set to be the world's largest farm using such technology
- Lighting systems for indoor farms, methods for supplying nutrients to plants; and ways of soil and water management in high storied vertical farms are current topics of research vis-à-vis vertical farming

# **Tecnologías disruptivas en caña de azúcar**

# Evolución del proceso de fertilizantes nitrogenados.



**1910** Carl Bosh, industrializa el proceso de Haber.

**1930** Se genera los fertilizantes nitrogenados granulados, que revolucionan el mercado

**1965** se crean los fertilizantes en suspensión (líquidos).



**1894** Fritz Haber patenta el proceso de síntesis de amoníaco, con aplicación como fertilizante agrícola.

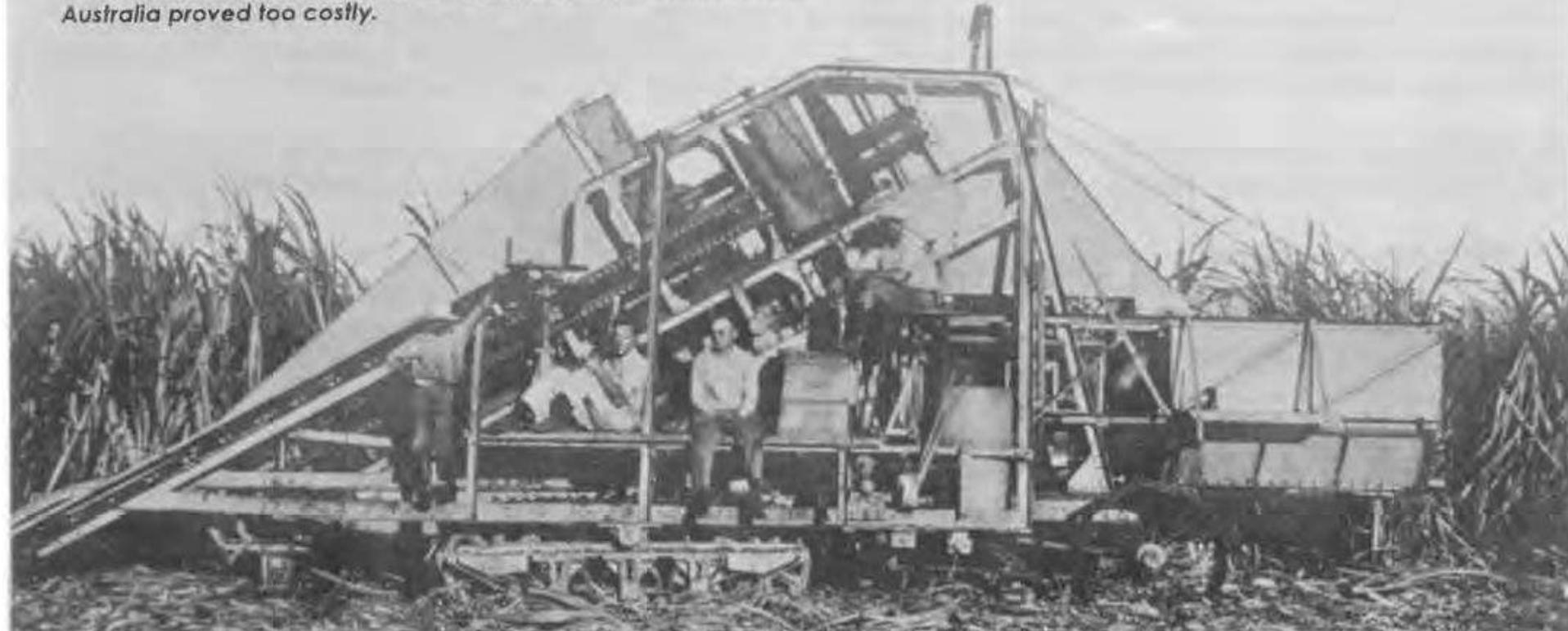
**1931** se otorga premio Nobel de química, por el proceso Haber-Bosh



**Actualidad (2000)** se desarrolla la fertilización nitrogenada encapsulada de liberación lenta.  
100 millones TM

- **Australia inicia con prototipos de cosechadoras entre 1880-1900.**
- **Entre 1914-1929 la Cosechadora “Luce” es el primer intento de cosechadora con resultados no satisfactorios en Cuba, Florida y Louisiana, y un fracaso financiero en Australia.**

*As big as a house, the Luce harvester was tried with "more or less success" in Cuba, Florida and Louisiana between 1914 and 1929. The Luce Cane Harvester Co's plan to build the machine in Australia proved too costly.*



# Cosechadora comercial actual



# Cruzas interespecíficas

*Saccharum officinarum*



X

*Saccharum spontaneum*



**Alta sacarosa**  
**Tallos gruesos**  
**Corteza suave**

Innovación disruptiva, realizada por Fitomejoradores  
Holandeses en la Isla de Java, Indonesia en 1921  
(Walker , 1893 - Jeswiet, 1921 con éxito)

**Baja sacarosa**  
**Tallo delgado y fibroso**  
**Macollamiento**  
**Sistema radicular**  
**Resistencia a enfermedades**

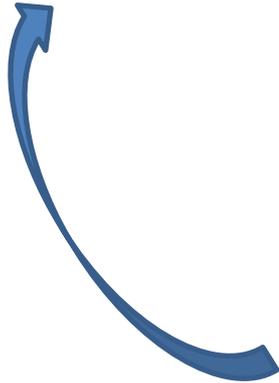
# DESARROLLO DE LA VARIEDADES MODERNAS

(alrededor de 1,921)

***S. Officinarum***

x

***S. spontaneum***



**Híbridos  
Interespecíficos**

**POJ2878**

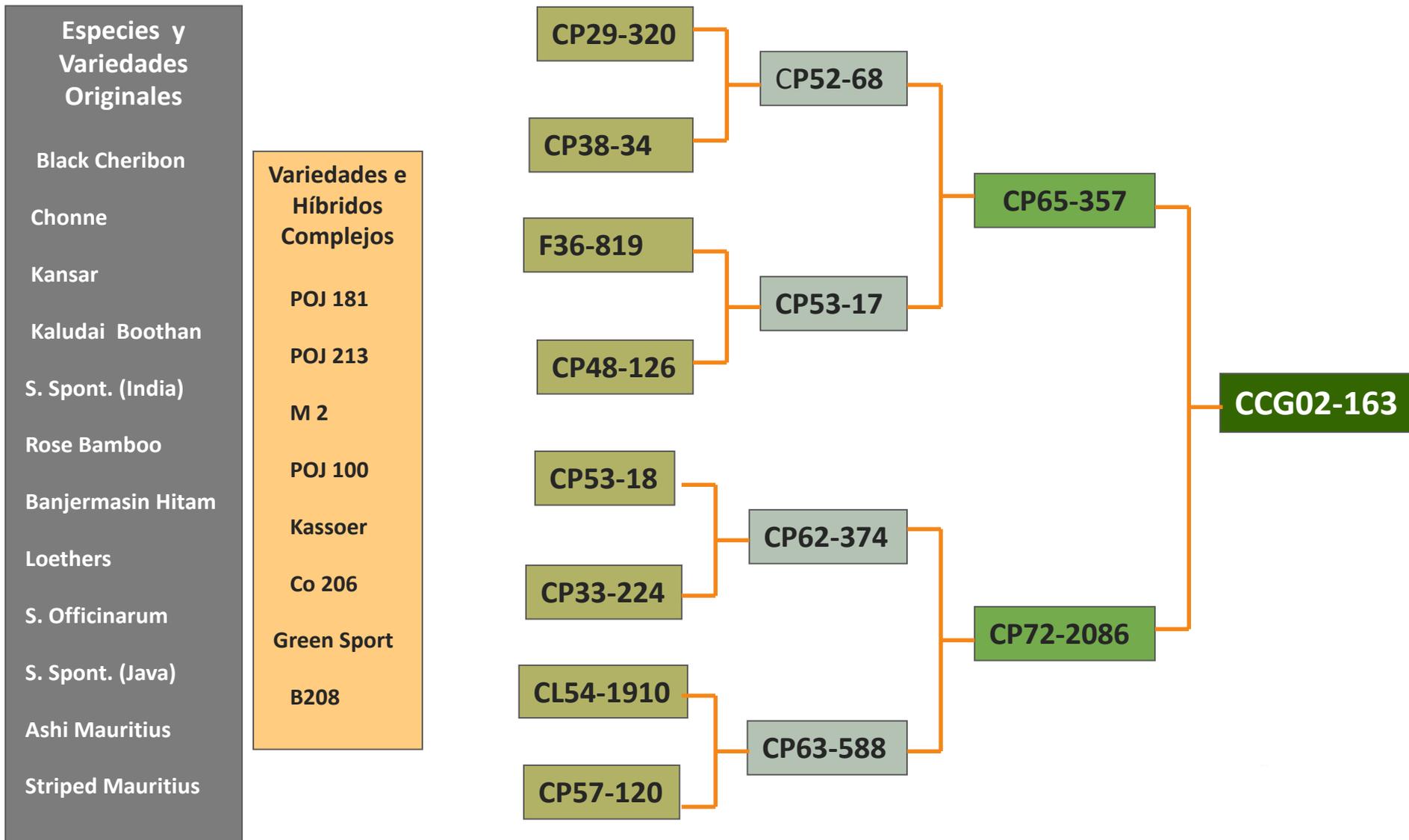
**“Caña Maravillosa”**

Dr. Walker  
1893

Dr Jacob Jeswiet  
1921

Mejoradores holandeses en Java

# Pedigree de la variedad CG02-163 (CP65-357 x CP72-2086)



Generación 1

2

...

11

# Tendencias tecnológicas en caña de azúcar

Área	Actualmente en desarrollo	Mediano plazo
Mejoramiento genético	<p>Mejoramiento tradicional</p> <p>Cruzas ininterespecíficas e intergenéricas</p> <p>Caña energética</p>	<p>Biología:</p> <p>Selección asistida por marcadores moleculares</p> <p>Caña transgénica</p> <p>Ingeniería genética</p> <p>Biología sintética</p>
Manejo de limitantes bióticos (Plagas, enfermedades y malezas)	<p>Manejo Integrado de Plagas</p> <p>Diagnóstico de enfermedades</p> <p>Manejo de malezas</p> <p>Estrategias para los cambios en la evolución de plagas, enfermedades y malezas</p>	<p>Biocontrol</p> <p>Biología molecular</p> <p>Caña transgénica</p> <p>Paratransgénesis</p> <p>Diagnóstico molecular de enfermedades</p>
Manejo de los recursos naturales (Ecoeficiencia)	<p>Manejo del suelo</p> <p>Manejo integrado del agua</p> <p>Sistema de información agrometeorológico</p> <p>Cultivos complementarios para biocombustibles</p> <p>Mecanización (siembra, cosecha)</p>	<p>Fertilizantes inteligentes</p> <p>Cosecha de agua</p> <p>Agricultura 4.0</p> <p>Agricultura 5.0</p>

# Evolución de las Tecnologías en la Agricultura

Agricultura 1.0 Antes de 1950	Agricultura 2.0 1950	Agricultura 3.0 1990	Agricultura 4.0 2010	Agricultura 5.0 2025
<ul style="list-style-type: none"><li>• Nitrógeno sintético</li><li>• Mejoramiento genético</li><li>• Maquinaria agrícola</li></ul>	<ul style="list-style-type: none"><li>• Llamada la revolución verde</li><li>• Mejoramiento genético</li><li>• Fertilizantes y pesticidas sintéticos</li><li>• Maquinaria agrícola especializada</li></ul>	<ul style="list-style-type: none"><li>• Sistemas de Posicionamiento Global, GPS</li><li>• Sistemas de Información Geográfica, GIS</li><li>• Agricultura de Precisión</li><li>• Agricultura Específica por Sitio</li><li>• Biotecnología</li></ul>	<ul style="list-style-type: none"><li>• Redes de sensores</li><li>• Sensores en maquinaria</li><li>• Naves no tripuladas</li><li>• Procesamiento de imágenes satelitales</li><li>• Computación en la nube</li><li>• Análisis de Big Data</li><li>• Aplicaciones móviles</li><li>• Tractores autónomos</li><li>• Redes internas y externas para operaciones agrícolas</li></ul>	<ul style="list-style-type: none"><li>• Robótica</li><li>• Inteligencia artificial</li><li>• Impresión 3D y 4D</li><li>• Nanotecnología</li><li>• Biología sintética</li><li>• Diseño de alimentos (carne artificial, proteínas)</li><li>• Agricultura vertical para las "smart city"</li></ul>

# **SOSTENIBILIDAD DE LA AGROINDUSTRIA AZUCARERA**

# DIMENSIONES DE SOSTENIBILIDAD EN LA PRODUCCIÓN DE AZÚCAR



Source: Adapted from FAO. 2014. "Developing Sustainable Food Value Chains: Guiding Principles." Online at <http://www.fao.org/3/a-i3953e.pdf> (accessed September 25, 2014). Page 24.

# Ejemplos de organizaciones que captan y estandarizan información de avances en sostenibilidad y/o certifican

Organización	Nivel	Tema
Organización de Naciones Unidas, ONU	Mundial	Informes de país
COP21	Mundial	Informes de país
Global Reporting Initiative, GRI	Mundial	Reportes de corporaciones o sectores
International Sustainability and Carbon Certification, ISCC	Mundial	Certificaciones a empresas
BONSUCRO	Mundial	Certificaciones a empresas
Smartcane BMP	Australia	Certificaciones a empresas
SUSFARMS	Sudáfrica	Certificaciones a empresas y productores

# Buenas Prácticas Agrícolas

## **Best Management Practices**

# *Buenos ejemplos*

## **Smartcane Best Management Practice**

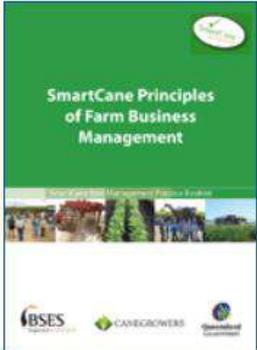
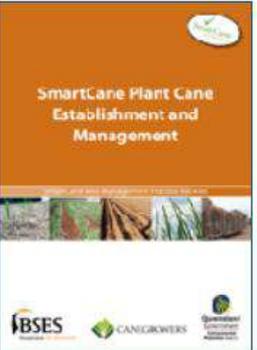
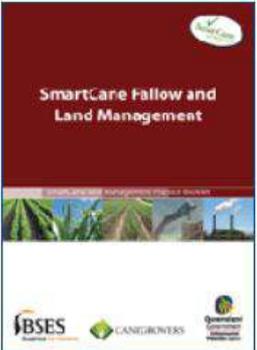
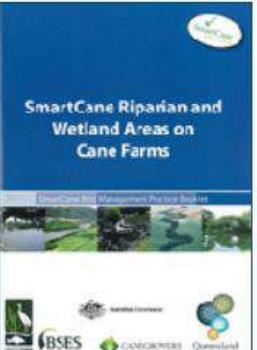
Es un programa desarrollado por la industria azucarera de Queensland, Australia, para apoyar la productividad, rentabilidad y sostenibilidad del cultivo de la caña de azúcar.

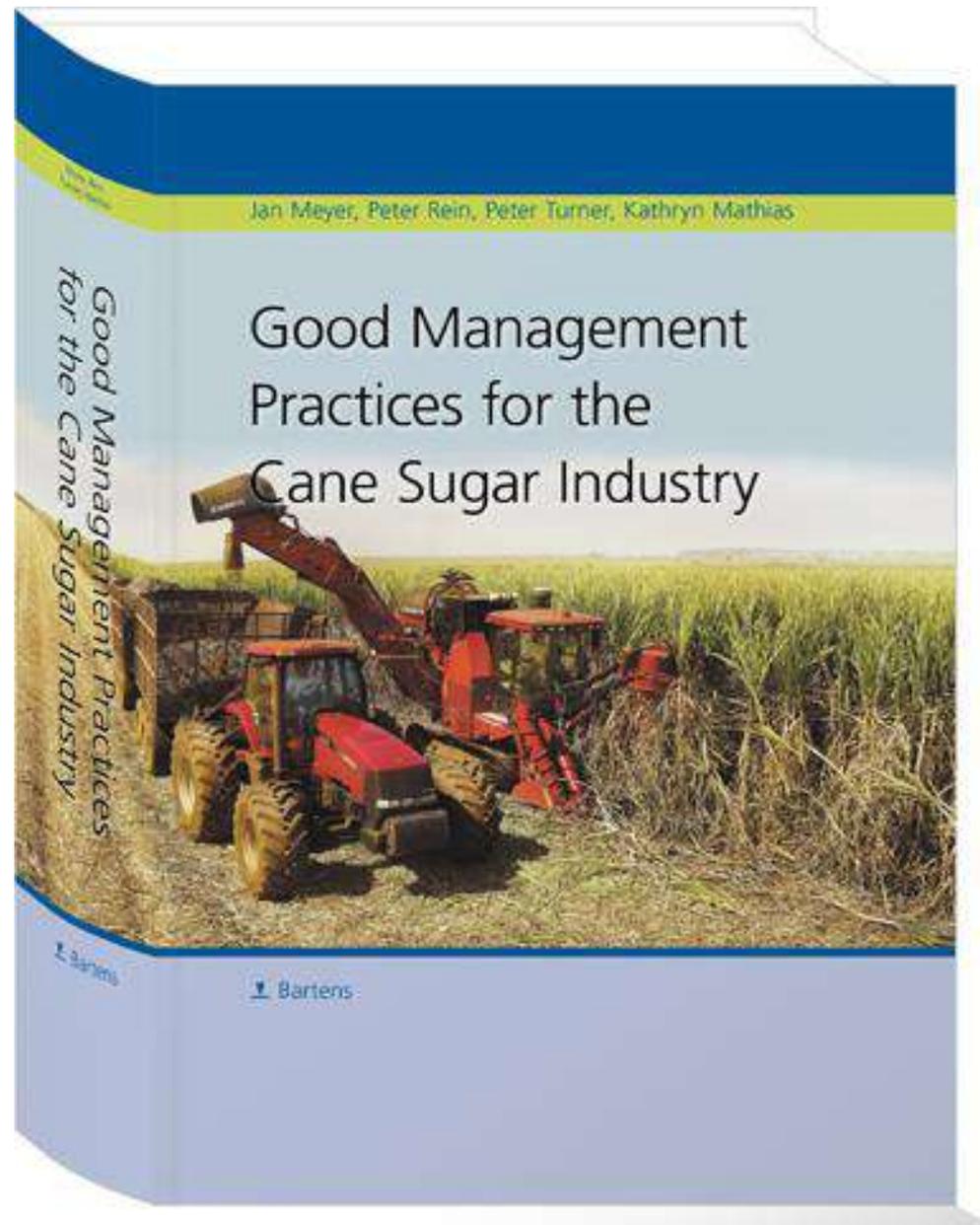
El programa Smartcane BMP incluye siete módulos que cubren las más importantes actividades agrícolas:

1. Principios de Mejores Prácticas de Manejo
2. Establecimiento de plantaciones
3. Manejo de suelos y fertilización
4. Manejo de enfermedades, plagas y malezas
5. Manejo de riegos y drenajes
6. Manejo de cosecha
7. Manejo de sistemas naturales

## Sugarcane BMP Booklets

**Best Management Practice for the Sugarcane Industry:** Click on the links below to download an electronic version.

PRINCIPLES	BUSINESS	PLANT CANE
		
 <a href="#">Principles of BMP (3.2 MB)</a>	 <a href="#">Business Management (3.2 MB)</a>	 <a href="#">Plant Cane (3.2 MB)</a>
FALLOW & LAND	RATOON	WETLAND
		
 <a href="#">Fallow &amp; Land management (3.2 MB)</a>	 <a href="#">Harvesting &amp; Ratoon (3.2 MB)</a>	 <a href="#">Riparian &amp; Wetland (3.2 MB)</a> + scroll down for a



**2013**

# Guía de Buenas Prácticas Agrícolas en Caña de Azúcar



Esta versión fue elaborada con el Comité Técnico Agrícola de CENGICAÑA y los Comités específicos de Variedades, CAÑAMIP, Fertilización, Riegos, Malezas y Madurantes y Cosecha.

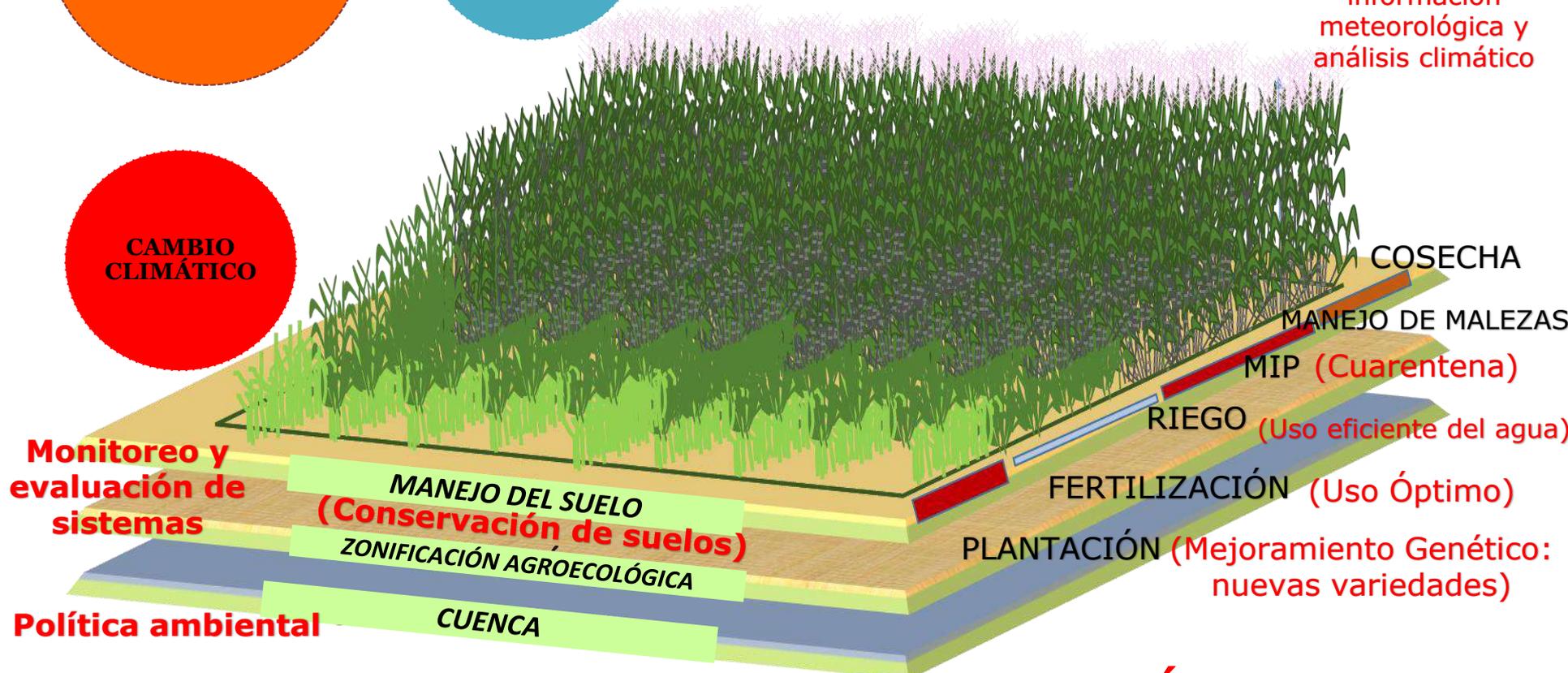
Guatemala, abril de 2017



# BUENAS PRÁCTICAS AGRÍCOLAS



Sistema de información meteorológica y análisis climático



## BUENAS PRÁCTICAS PARA ADAPTACIÓN AL CAMBIO CLIMÁTICO



JOIN THE NETWORK

Search...

A background image of a sugarcane field with workers in the foreground. The image is partially obscured by a dark blue overlay box.

# About Bonsucro

Bonsucro is a global membership organisation that promotes sustainable sugarcane production, processing and trade around the world.

JOIN TODAY

A vertical stack of social media icons for Facebook, Twitter, and LinkedIn on the right side of the overlay box.



# What is Certification?

Bonsucro offers a credible, metric certification process to demonstrate commitment to environmental and social sustainability in sugarcane.



## Why Bonsucro Certified Sugar?



The Standard's principles and indicators address the three pillars of sustainability



### Environmental

#### Water management

- Efficiency of water use

#### Conservation

- Biodiversity loss & High Conservation Value (HCV) Areas

#### Environmental Impact

#### Agrochemicals

- Total amount and Banned agrochemicals

#### Impacts management

- Greenfield expansion



### Social

#### Legal Compliance

#### Land rights

#### Labour Rights

- ILO conventions

#### Salary and contracts

- Minimum wage
- Existence of contract

#### Health & Safety

- Drinking water
- Safety assessments
- First aid & emergency provision

#### Vocational training



### Economic

#### Efficiencies & Profitability

- Management tool for improved performance
- Improved technical knowledge
- Investment in R&D
- Use of Bonsucro Calculator
- Recovery of sugar
- Industrial efficiency

# BONSUCRO WORLDWIDE

 Countries with Bonsucro Members

 Countries with Certified Mills



## SUMMARY PER REGION/COUNTRY

### Brazil

 70 Certified Mills

 58 Members

 2,981,282.41 tonnes  
(Certified Volume)

### The Americas without Brazil

 18 Certified Mills

 66 Members

 664,399.39 tonnes  
(Certified Volume)

### Middle East and Africa

 1 Certified Mill

 22 Members

### Asia

 22 Certified Mills

 88 Members

 122,662.71 tonnes  
(Certified Volume)

### Pacific

 12 Certified Mills

 12 Members

 376,498.78 tonnes  
(Certified Volume)

### Europe

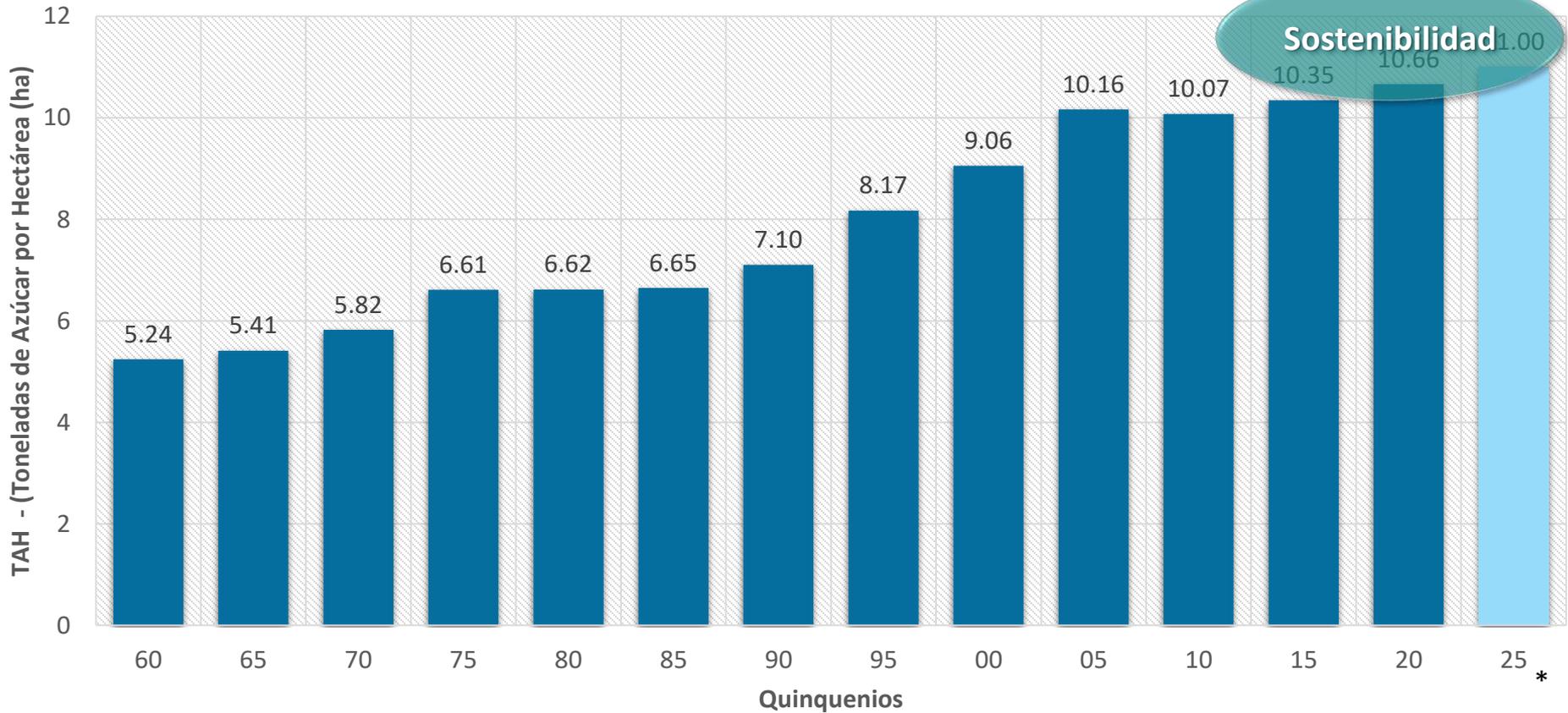
 37 Members

## Ingenios de Guatemala que se han certificado BONSUCRO

Ingenios	Certificados
La Unión	Certificado
Magdalena	Certificado
Pantaleón	Certificado
Santa Ana	Certificado
Madre Tierra	En proceso
Trinidad	En proceso

# Evolución de la productividad

## Evolución de la productividad en la Agroindustria Azucarera de Guatemala y Meta 2025 (Promedio Agroindustria)



Fuente : Boletín Estadístico Series Históricas, año 21, no. 1, CENGICAÑA,

\* Dato Proyectado.

*“El desarrollo tecnológico nos permitirá aspirar a la abundancia respetando los límites del planeta con un enfoque de desarrollo sostenible”.*

Mario Melgar

*“La mejor herencia que podemos dejarle a nuestros hijos es: Amor, Conocimiento y un Planeta en el que puedan vivir”.*

Maneka Gandhi

*Nadie puede hacerlo todo, pero todos podemos hacer algo.*



*Muchas gracias*